Piezo Operated NAMUR Valve for Process Actuation





6520 EExi

3/2- and 5/2-Way, PN 2.5 - 7 bar

- ✓ II 2G EEx ia IIC T6 PTB01 ATEX 2194X approved
- **✓** Low power consumption
- **√** 3/2- and 5/2-way
- ✓ High flow rates
- ✓ Long service life

6520 EExi

The 6520 EExi valves are used for process actuation in hazardous areas. Thanks to the intrinsically safe design and the choice of corrosion resistant materials, the valves can be used in a wide variety of demanding applications.

The NAMUR flange allows easy mounting directly to process valves. Due to the low power consumption, up to 4 valves can be connected to the Profibus PA I/O-Box 8642. The circuit function of the 6520 can easily be changed from H (5/2-way) to C (3/2-way) simply by changing the adapter plate, which is within scope of supply.

Process Specification

U, 35 V

I_i 0.9 A

P_i 225 mW

Nominal voltage > 16 V

Electrical connection 1 x PG9

Duty cycle 100% continuously rated

Pneumatic connections

Supply port 1, 3 and 5: G $^{1}/_{4}$ Service port 2 and 4: NAMUR flange

Protection class IP 65 with cable plug

Materials

Pilot valve Aluminum, anodized

Body P.

Supply ports Brass, nickel-plated or

stainless steel

Seal NBR, FPM, PUR

Fluids Unlubricated instrument air,

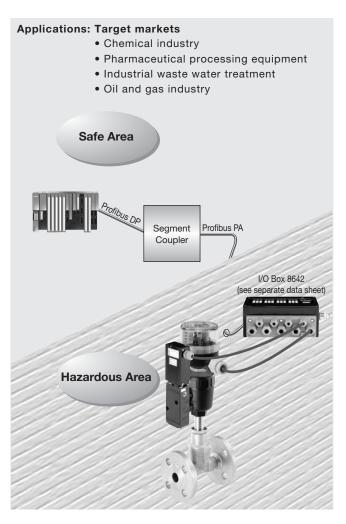
neutral gases

Media temperatures -20 up to +50°C

Ambient temperatures -20 up to +55°C

Mounting position Any, preferably solenoid

system upright





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Technical Data

Circuit Function

C 3/2-way valve, servo-assisted, in de-energized position, port 2 connected to port 4



H 5/2-way valve, servo-assisted, in de-energized position, port 2 pressurized and port 4 exhausted



Туре	Circuit function	Orifice	QNn-Value	Pressure	Response times		Weight
		DN	(air)	range	opening	closing	
		[mm]	[l/min]	[bar]	[ms]	[ms]	[kg]
6520	H or C	6.0	380 **	2.5 - 7.0	250	500	0.6
6520	H or C	6.0	900	2.5 - 7.0	250	500	0.6

** Version for supply with reduced flow

Flow rate: QNn-value air [l/min] Measured at +20°C, 6 bar pressure at valve inlet and 1 bar pressure difference Pressure ranges [bar]

Measured as overpressure to the atmospheric pressure

Response times [ms]

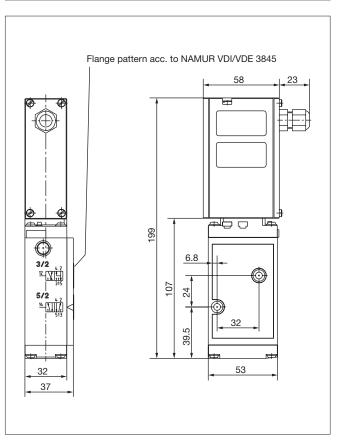
Measured at valve outlet at 6 bar and +20°C
Opening Pressure rise from 0 to 90% Pressure drop from 100 to 10% Closing

Specifications - Ordering Chart (Other Versions on Request)

Type	Circuit function	Supply port	Port	Port	Orifice	Min. air flow	QNn-Value	Pressure	Item-No.
		material	connection	connection	DN	supply	(air)	range	
			2 and 4	1, 3 and 5	[mm]	[l/min]	[l/min]	[bar]	
6520	H or C	Brass, nickel-plated	NAMUR	G 1/4	6.0	≥ 150	380 **	2.5 - 7.0	141 722 S
6520	H or C	Brass, nickel-plated	NAMUR	G 1/4	6.0	≥ 270	900	2.5 - 7.0	136 667 W
6520	H or C	Stainless steel*	NAMUR	G 1/4	6.0	≥ 150	380 **	2.5 - 7.0	141 721 Z
6520	H or C	Stainless steel*	NAMUR	G 1/4	6.0	≥ 270	900	2.5 - 7.0	139 374 B

^{*} For versions with stainless steel supply port, fixing and connection screws are as well made of stainless steel

Dimensions [mm]



In case of special application requirements, please consult for advice.

We reserve the right to make technical changes without notice. 0603/1_EU-en_00891767



^{**} Version for supply with reduced flow